

# Technical Service Bulletin

Of Interest ☐ General Manager ☐ Sales Manager ☐ Service Manager ☐ Parts Manager ☐ Service Technicians**Dodge****Dodge Cars**

Please incorporate the following changes in the engine specification section of the 1971 81-270-1260 Dodge Chassis Service Manual.

February 17, 1971

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<u>Page</u>		<u>Specifications</u>
9-101	Connecting Rod Bearings Bearings for Service <u>Should read</u>	-- 340 and 360 cubic inch -- <u>Std., .001", .002"</u>
9-102	Tappets Clearance in Block <u>Should read</u>	-- 340 cubic inch -- <u>.0011" - .0024"</u>
9-107	Connecting Rod Bearings Clearance desired <u>Should read</u>	-- 383 cubic inch -- <u>2BBL carburetor .0005" - .002"</u>
9-109	Valves - Exhaust Length to (center of valve face) <u>Should read</u>	-- All 383 and 440 cubic inch -- <u>4.87</u>
9-117	Tightening Reference Rocker Shaft Retainer Bolt <u>Should read</u>	-- 318-340-360- cubic inch (Change from foot pounds) -- <u>200 inch-pounds</u>

ENGINE

Shop Manual  
Changes

POLICY: INFORMATION ONLY

MODELS:  
1971

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U. S. AUTOMOTIVE SALES AND SERVICE

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