

Technical Service Bulletin



Of Interest ☐ General Manager ☐ Sales Manager ☐ Service Manager ☐ Parts Manager ☐ Service Technicians

CAR AND TRUCK

You may on occasion encounter a condition where the power steering pump mounting bracket bolt, through the chain case cover, bottoms out before reaching tightness. This condition could possibly occur on 318, 340 or 360 engines.

The bottoming of the bolt is caused by the mounting bolt hole being too shallow, allowing the bolt to strike the cast cylinder wall in the water jacket. The condition should be corrected to prevent possible cylinder wall damage when tightening the bolt. In addition, power steering pump bracket breakage could occur due to lack of clamping action when the bolt bottoms out.

To correct the above condition, place a coned washer, Part No. 6022190, under the head of the released bolt Part No. 2121588, and retighten the bolt.

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U. S. AUTOMOTIVE SALES & SERVICE

May 19, 1971

CAR #: -
D71-19-2

TRUCK #: -
71DT-19-1

STEERING

Interference
Between
Power Steering
Pump Mounting
Bolt And
Cylinder Wall

MODELS: All
1971 Cars And
Trucks With
318-340-360
Engines

P-1375-C

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