

Technical Service Bulletin

Plymouth

CHRYSLER

IMPERIAL

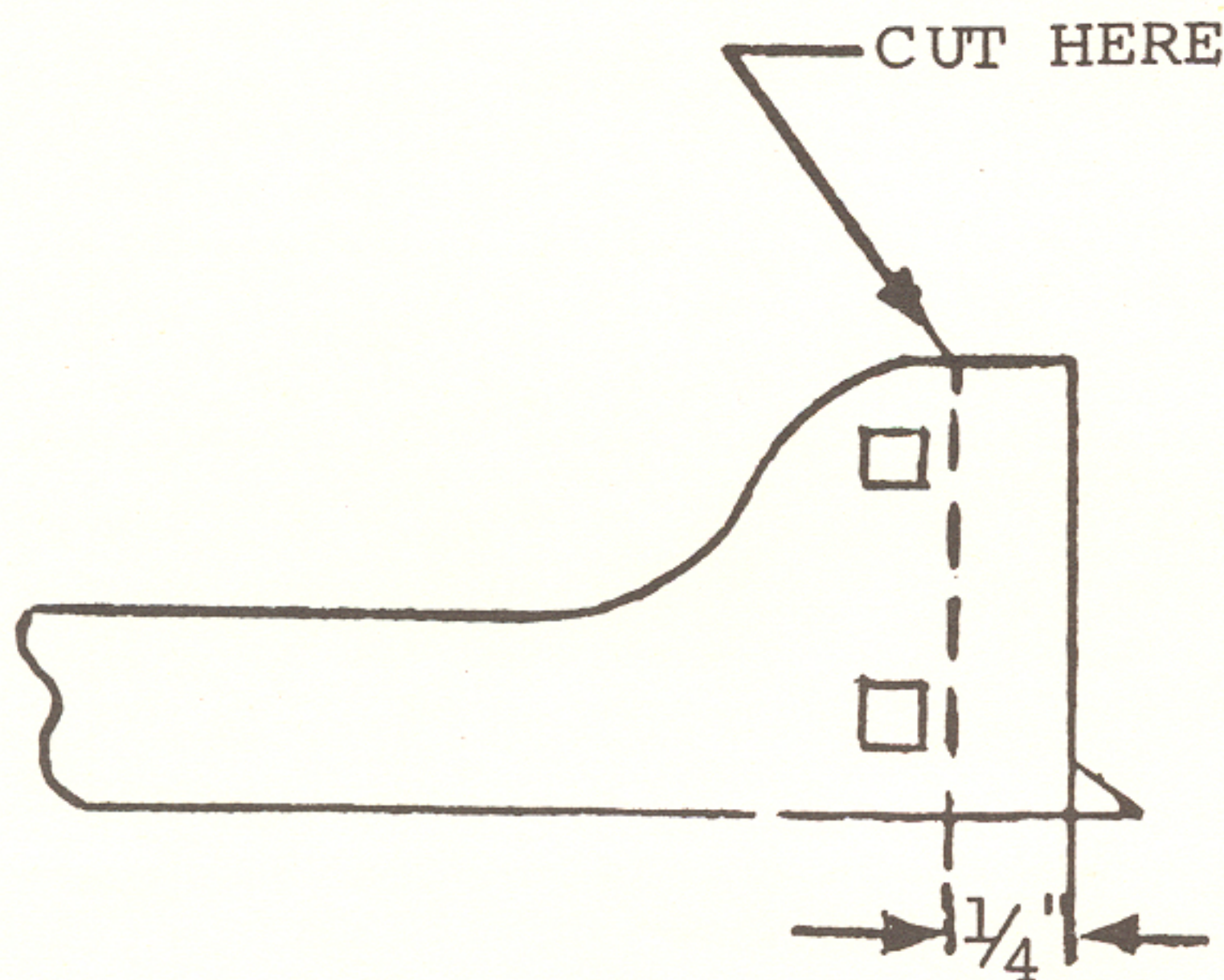
Of Interest ☐ General Manager ☐ Sales Manager ☐ Service Manager ☐ Parts Manager ☐ Service Technicians

A new rubber sealer, part number 3683829, has been released and is recommended for use at the four block to cylinder head corners when replacing intake manifold gaskets on the subject engines.

Gasket packages 3514187, 3549596, 3549597, 3549594 and 3549595 will eventually incorporate composition side gaskets and end gaskets that have been trimmed 1/4" at each end.

The following procedure is recommended with the use of the new rubber sealer:

1. Cut approximately 1/4" from each end of the front and rear intake manifold gaskets (gray cellular rubber). See sketch below. Caution: Do not trim the later gaskets.



TRIM BOTH END GASKETS AS SHOWN

2. Insert one plastic retainer into second hole from each end of side gaskets (composition gasket only). Do not use sealer on the side gaskets.

(Over)

November 3, 1971

No. 71-9-13

ENGINE

Intake Manifold
Gasket Sealing

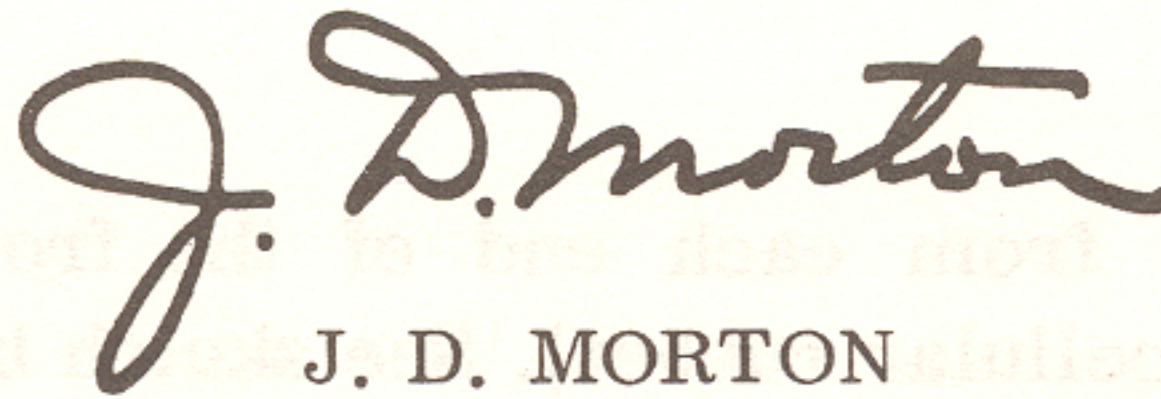
MODELS: All
Equipped with
340 and 360
Engines

P-2910-C

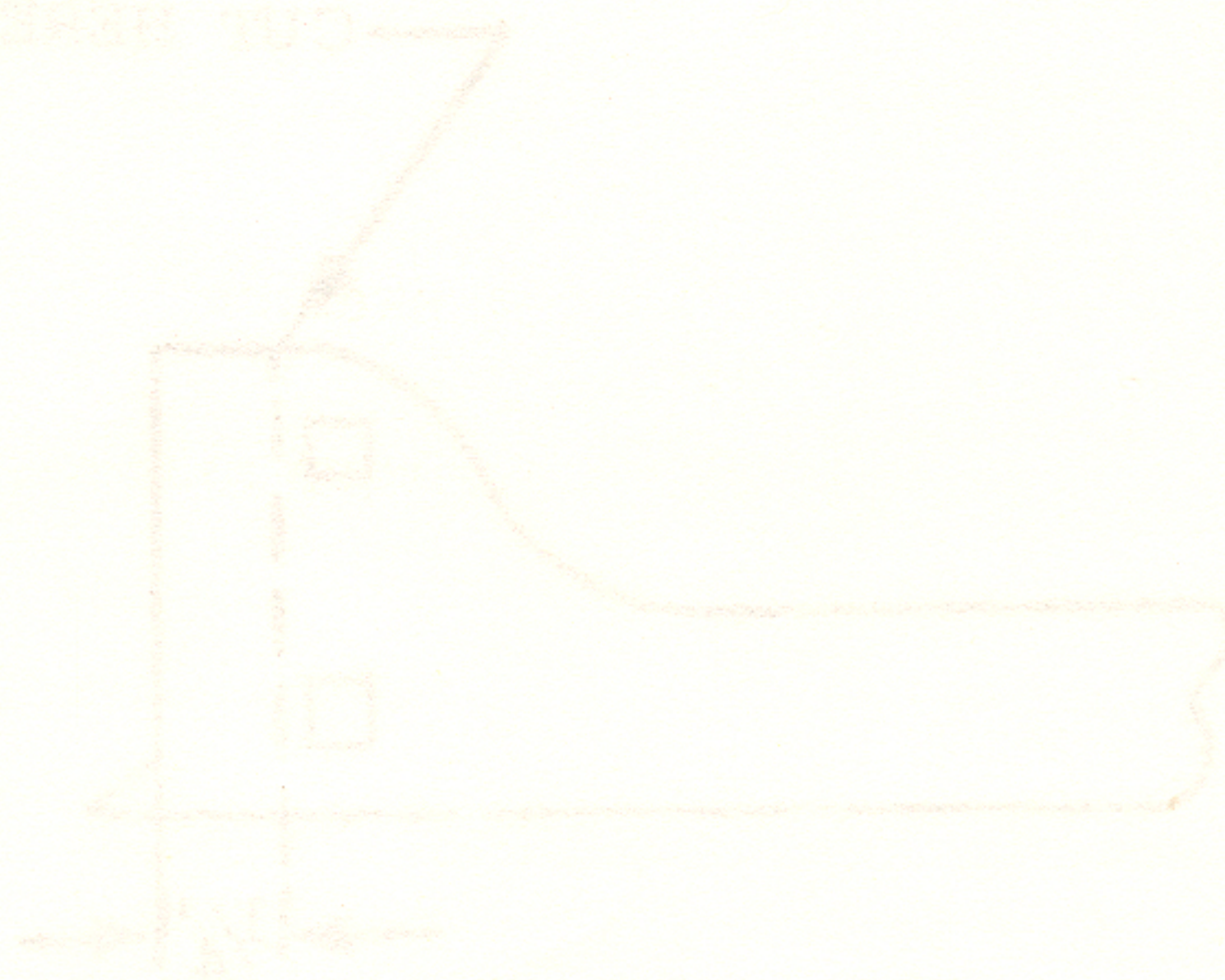
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3. Install side gaskets onto cylinder heads.
4. Place a large drop (approximately 1/4" diameter) of rubber sealer, part number 3683829, into each of the four block to cylinder head corners.
5. Carefully install the front and rear intake manifold gaskets using a quick dry cement such as, part number 2299314.
6. Carefully install manifold and torque as per service manual.

POLICY: INFORMATION ONLY



J. D. MORTON
Manager - Technical Services
U. S. AUTOMOTIVE SALES & SERVICE



TRIM BOTH END GASKETS AS SHOWN

MODEL: All
Equipped with
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p-3610-C