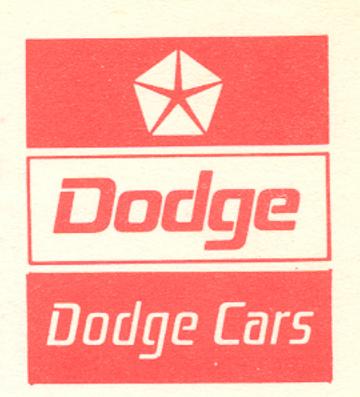
## Technical Service Bulletin



Of Interest 
General Manager 
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April 7, 1971

No. D71-5-1

BRAKES

Removing Floating Caliper

It has been found that some misunderstanding exists in the field regarding removal of the disc brake floating caliper assembly when replacing shoe and lining assemblies, or when measuring lining thickness for wear. Reports indicate that in some cases when these operations are performed, the adapter and caliper assembly are being removed as a unit. With this method, which is <u>not</u> recommended, the flexible brake hose must be disconnected at the caliper in order to remove one of the adapter mounting bolts. This procedure makes it necessary to refill and bleed the brake system.

The correct procedure when performing the above operations is to leave the adapter and the brake hydraulic system undisturbed, and remove the caliper assembly by removing the caliper guide pins.

Service procedures as outlined in the 1971 Chassis Service Manual for this operation should be followed.

This method of floating caliper removal should also be followed when inspecting, lubricating or replacing front wheel bearings.

J. D. Morton

Manager-Technical Services

U. S. AUTOMOTIVE SALES & SERVICE

MODELS: All With Floating Caliper Disc Brakes

P-974-C

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