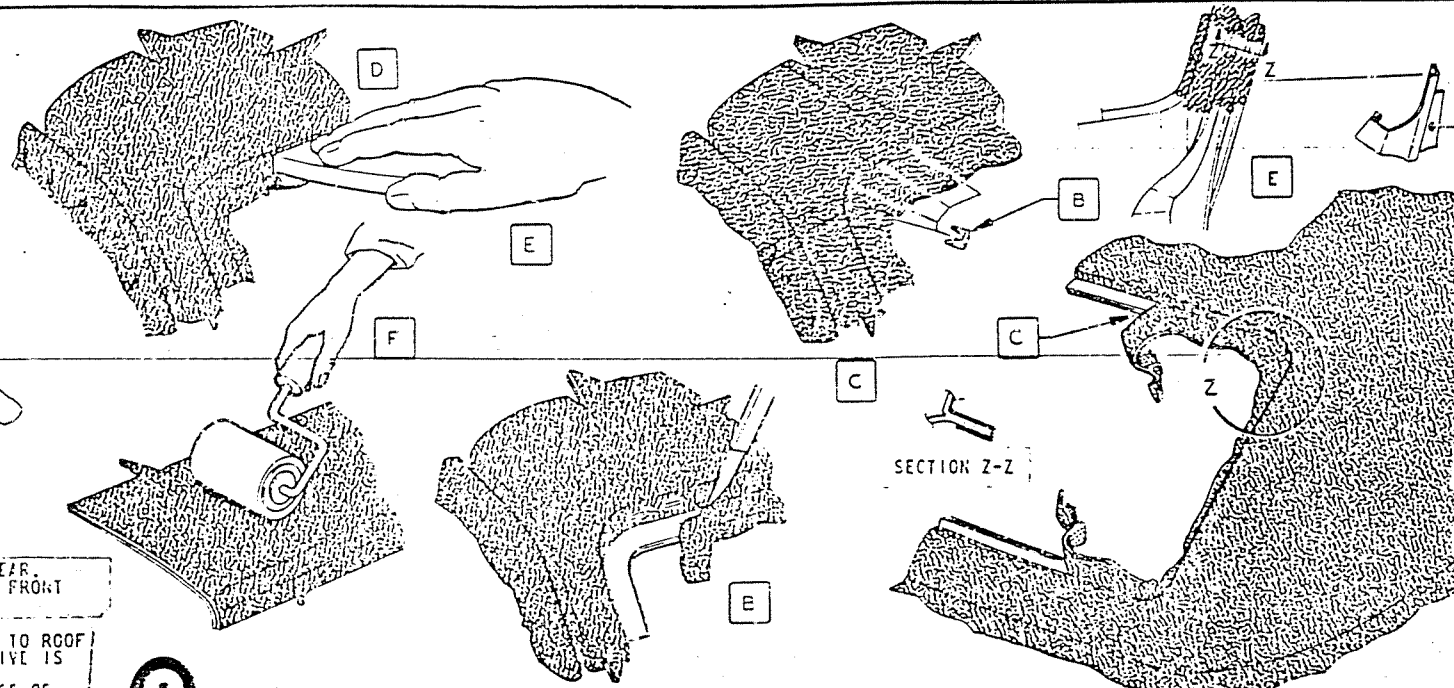


- 1**
- A LOCATE AND MARK CENTERLINE OF THE ROOF PANEL AT FRONT AND REAR. THESE MARKS ARE TO BE LINED UP WITH CENTERLINE FORMATION AT FRONT AND CORNERED ARROW AT REAR OF FABRIC DURING APPLICATION.
 - B APPLY A .010-.015 WET FILM OF 2447125 ADHESIVE (M.S. 6225) TO ROOF PANEL AND TO UNDERSIDE OF FABRIC. THE APPLICATION OF ADHESIVE IS TO BE PERFORMED IN TWO OR MORE STEPS AS REQUIRED TO CONTROL DRYING TIMES. CARE MUST BE TAKEN TO INSURE COMPLETE COVERAGE OF BOTH ROOF PANEL AND FABRIC. ADHESIVE MUST ALSO BE APPLIED INTO THE DRAIN TROUGH; AND ON THE OUTSIDE VERTICAL SURFACE OF THE DRAIN TROUGH FLANGE AND DOWN THE SURFACE OF THE "A" PILLAR TO MAKE CERTAIN THAT THE ROOF COVER WILL BE BONDED TO THESE AREAS. APPLY MASKING TAPE OR APPROPRIATE SHIELD TO OUTER SURFACE OF BACKLIGHT FENCE AROUND ENTIRE PERIPHERY AND TO TOP AND SIDES OF WINDSHIELD (REF STEP 3 - VIEW D); MASK WHERE NECESSARY TO AVOID CONTAMINATION OF THE DECORATIVE SURFACE OF THE ROOF COVER AND PAINTED AREAS WITH ADHESIVE.
 - C WHEN ADHESIVE FILMS ON BOTH THE ROOF PANEL AND THE FABRIC ARE TACKY, BUT DO NOT WET THE FINGER WHEN LIGHTLY TOUCHED, LOWER THE FABRIC TO THE ROOF AND STRETCH TIGHT, WORKING OUT WRINKLES FROM CENTERLINE TOWARD THE DRAIN TROUGHS.
 - D IF DESIRED, INDICATE AT FRONT AND REAR OF COVER, WITH A REMOVABLE TYPE MARKER, THE LOCATIONS OF MOULDING CLIP ATTACHING HOLES IN BOTH WINDSHIELD AND REAR WINDOW REVEALS TO AID SUBSEQUENT INSTALLATION OF MOULDING CLIPS.
 - E PRESS FABRIC INTO WINDSHIELD RABBIT FACE AND REAR WINDOW RABBIT FACE UPPER USING A DULL POINTED TOOL.
 - F PRESSURIZE BY ROLLING COMPLETE COVES.



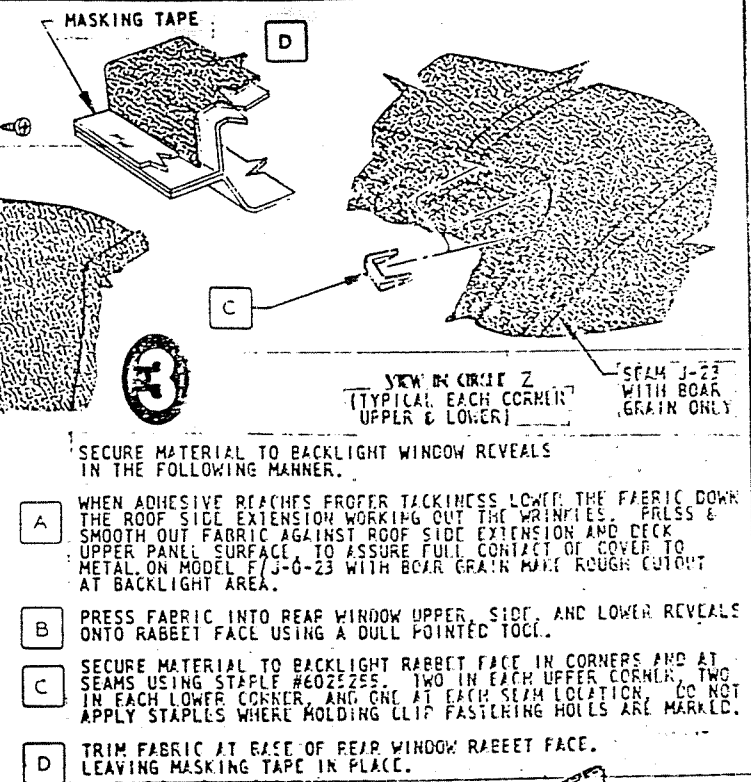
- 2**
- A WHEN ADHESIVE REACHES PROPER TACKINESS, LOWER THE FABRIC DOWN THE "A" PILLAR AND STRETCH TIGHT WORKING OUT THE WRINKLES. PRESS AND SMOOTH OUT THE FABRIC DOWN THE SURFACE OF THE "A" PILLAR MAKING SURE THE FABRIC MAKES COMPLETE CONTACT IN THIS AREA. PRESS FABRIC INTO THE WINDSHIELD RABBIT FACE IN CORNER AREAS, AT SEAMS AND DOWN THE "A" PILLAR USING A DULL POINTED TOOL.
 - B SECURE MATERIAL TO WINDSHIELD AND "A" PILLAR RABBIT FACE IN UPPER CORNERS AND AT OR NEAR SEAMS USING STAPLE #6025255 ONE AT EACH DECK AND UPPER "A" PILLAR SEAM LOCATION, AND TWO IN EACH UPPER CORNER.
 - C TRIM FABRIC AT BASE OF W/SHIELD AND "A" PILLAR RABBIT FACE LEAVING MASKING TAPE IN PLACE AT BOTTOM OF "A" PILLAR TRIM FABRIC ON BOTH SIDES USING APPROPRIATE FIXTURES AS GUIDES.
 - D SECURE LOWER INBOARD END OF MATERIAL TO "A" PILLAR RABBIT FACE USING ONE STAPLE #6025255 PER SIDE OR ONE #6000180 DRIVE NAIL (GPI) PER SIDE. DO NOT APPLY FASTENERS WHERE HOLDING CLIP FASTENING HOLES ARE MARKED.

3

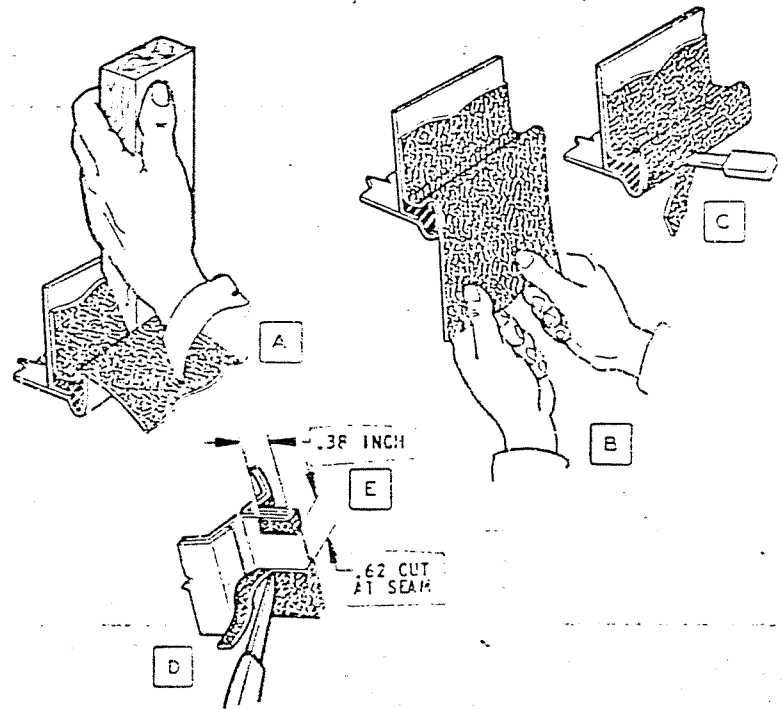
COVER LOWER EDGE OF MATERIAL ON "A" PILLAR WITH 3446456-7 MLDG USING 6024271 SCREW (S/O 6023247).

NOTE: ALL DRIVE NAILS ARE TO BE INSTALLED BY FIRST USING A CENTER PUNCH AND DRILLING AT ASSEMBLY A .116 DIA. HOLE AT EACH LOCATION.

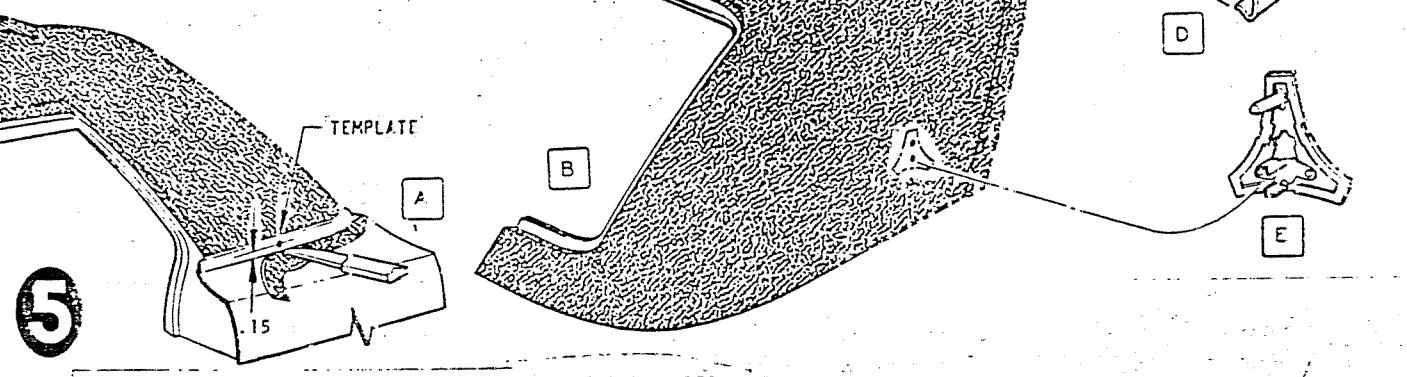
CAUTION: EXTREME CARE SHOULD BE TAKEN TO INSURE THAT ALL METAL CHIPS FROM THE DRILLING OPERATION ARE CLEANED FROM THE WINDSHIELD AND BACKLIGHT REVEAL AREAS.



- A WHEN ADHESIVE REACHES PROPER TACKINESS, LOWER THE FABRIC DOWN THE ROOF SIDE EXTENSION WORKING OUT THE WRINKLES. PRESS & SMOOTH OUT FABRIC AGAINST ROOF SIDE EXTENSION AND DECK UPPER PANEL SURFACE TO ASSURE FULL CONTACT OF COVER TO METAL ON MODEL F/J-0-23 WITH BEAR GRAIN MATR. ROUGH CUTOUT AT BACKLIGHT AREA.
- B PRESS FABRIC INTO REAR WINDOW UPPER, SIDE AND LOWER REVEALS ONTO RABBIT FACE USING A DULL POINTED TOOL.
- C SECURE MATERIAL TO BACKLIGHT RABBIT FACE IN CORNERS AND AT SEAMS USING STAPLE #6025255, TWO IN EACH UPPER CORNER, TWO IN EACH LOWER CORNER AND ONE AT EACH SEAM LOCATION. DO NOT APPLY STAPLES WHERE HOLDING CLIP FASTENING HOLES ARE MARKED.
- D TRIM FABRIC AT BASE OF REAR WINDOW RABBIT FACE, LEAVING MASKING TAPE IN PLACE.



- 4**
- A USING A DULL POINTED TOOL, PRESS FABRIC INTO THE DRAIN TROUGH TO ACHIEVE MAXIMUM CONTACT OF ROOF COVER MATERIAL TO DRAIN TROUGH IN THIS AREA AND THEREBY OBTAIN THE MAXIMUM BOND. THIS OPERATION IS TO BE PERFORMED FOR THE FULL LENGTH OF THE OUTBOARD SIDES OF THE ROOF COVER.
 - B GRASP THE OUTBOARD EDGE OF THE VINYL ROOF COVER AND, WHILE PULLING THE MATERIAL OUTWARD AND DOWN, USE THE UPPER EDGE OF THE DRAIN TROUGH FLANGE AS A BREAKOVER FOR DRAPING THE MATERIAL ON TO THE OUTBOARD DRAIN TROUGH FLANGE FACE. CARE MUST BE TAKEN TO AVOID PULLING LOOSE THE ROOF COVER MATERIAL PREVIOUSLY APPLIED TO THE FACE OF THE DRAIN TROUGH. PRESS THE MATERIAL AGAINST THE DRAIN TROUGH FLANGE FACE FOR THE FULL LENGTH OF THE OUTBOARD SIDES OF THE ROOF COVER.
 - C TRIM EXCESS ROOF COVER MATERIAL HANGING BELOW DRAIN TROUGH FLANGE AT OR SLIGHTLY ABOVE THE LOWER EDGE OF THE FLANGE.
 - D FORWARD FROM THE POINT WHERE THE DRAIN TROUGH ENDS AND DOWN THE "A" PILLAR, TRIM OFF EXCESS ROOF COVER MATERIAL APPROX. .36 INBOARD FROM EDGE OF FLANGE.
 - E CUT OUT "A" PILLAR SEAM ALONG UNDERSIDE AND OUTBOARD EDGE OF FLANGE.



- 5**
- A FIND AND PUNCH BELT MOLDING HOLES IN ROOF EXTENSION & DECK UPPER PANEL, USING AN APPROPRIATE TEMPLATE TRIM FABRIC ON A LINE .15 BELOW THE HOLE CENTERS, BLENDING THE TRIMMED EDGE TO JOIN THE TRIMMED EDGE OF THE COVER AT THE LOWER END OF THE DRAIN TROUGH.
 - B REMOVE MASKING TAPE FROM FENCE FLANGES (WINDSHIELD AND REAR WINDOW)
 - C REF. INSTRUCTION MANUAL 2654911 SECTION D PAGE 13.0, 13.1 FOR BONDED GLASS INSTALLATION
 - D APPLY HOLDING ROOF SIDE DRAIN TROUGH, APPLY MOLDING RETAINERS ALONG W/SHIELD AND BACKLITE REVEAL AREAS.
 - E IF A NAMEPLATE OR MEDALLION IS USED IN ROOF PANEL EXTENSION AREA, APPLY A .25 DIA. BALL OF 1750994 SEALER (M.S. 6222) TO ALL STUDS PRIOR TO INSTALLATION.

□ DENOTES TOP MATERIAL

□ DENOTES CORNER

NOTE: ALL OF THE ABOVE OPERATIONS TO BE PERFORMED PER (M.S. 6476)

NOTE: THE ABOVE OPERATIONS ARE TO BE PERFORMED PRIOR TO INSTALLATION OF HEADLINING ASSEMBLY.

INSTRUCTIONS

C.R. NO.	LET	WAS	DATE	DRICK	C.R. NO.	LET	WAS	DATE	DRICK

MODELS FG/BJ-0-23

ENGINEERING ILLUSTRATION

DEPT. 3440

ROOF OUTSIDE COVER

SECTION D PAGE 1.0

DATE 4-11-69

MANUAL NO. 2654911

CHRYSLER CORPORATION

PRODUCT PLANNING & DEVELOPMENT STAFF

DRAWN P. Ziegler

CHECKED J. Black

APP. ET

APP. J. ...

APP. ...

DATE 4-11-69