

A 1825258 CAM ASSY (4)

1825112 CAM (4)

1825449 NUT  
123174 L.V. (4)  $\Delta$   $\diamond$  H

FWD.

1857840 SLEEVE - (2) - 21" BRAKES ONLY (FRONT DRUM)  
(1 EACH AT RR. OF ARM ASSY.)

1858180 BALL JOINT ASSY. (2)  $\diamond$  E

2535204 ASSY. - (2)

$\diamond$  9616107 NUT (2)

2071204 BUSHING (4)  
1857856 RT.  
(N.D. SEE 1857857)  
1857857 LT. - ARM

1858064 ASSY. RT.  
(N.D. SEE 1858065)

1858065 ASSY. LT.  
(SHOWN)

2207176 ASSY. RT.  
(N.D. SEE 2207177)

2207177 ASSY. LT.  
11" BRAKES ONLY

B/JOINT MSG. ARM ASSY. (REF.)  
FOR PART NO. SEE 33A - 2.20

125388 NUT (4)  
137185 C.PIN (4)  
6027635 BOLT (4)

(WITH DISC BRAKES)

2269127 SEAL (2)  $\Delta$  3

$\Delta$  5 FOR ASSY. AID USE **N S 3816** PER **P S 1794**

$\Delta$  4 TIGHTEN PER P.S. 1707 AFTER ADJUSTMENT PER P.S. 1335

$\Delta$  3 INSTALL PER **P S 1758**

$\Delta$  2 FOR ASSY. AID USE **N S 3816** PER **P S 1706**

$\Delta$  1 LUBE PER **P S 1794** WITH **N S 4178**

$\diamond$  C  $\diamond$  273911 NUT  
137185 C.P. (2)

2535697 KNUCKLE - (REF.)

2535695 LT. KNUCKLE  
2535697 RT. KNUCKLE (WITH DISC BRAKES)

SEE 33A-2.00  
PF SAFETY

REF. P.S. 819 & 3176

H	— FT. LB.	125	—	—
G	120 FT. LB.	95	115	—
C	100 FT. LB.	80	120	—
B	65 FT. LB.	60	70	—
A	200 IN. LB.	170	230	—
$\diamond$	TARGET TORQUE	MIN.	MAX.	MIN. AL/DIT

CHASSIS

ENGINEERING  
ILLUSTRATION

CHRYSLER CORPORATION  
DETROIT, MICHIGAN

UPPER CONTROL ARM &  
KNUCKLE

1-24-69
11101
31A
2.10