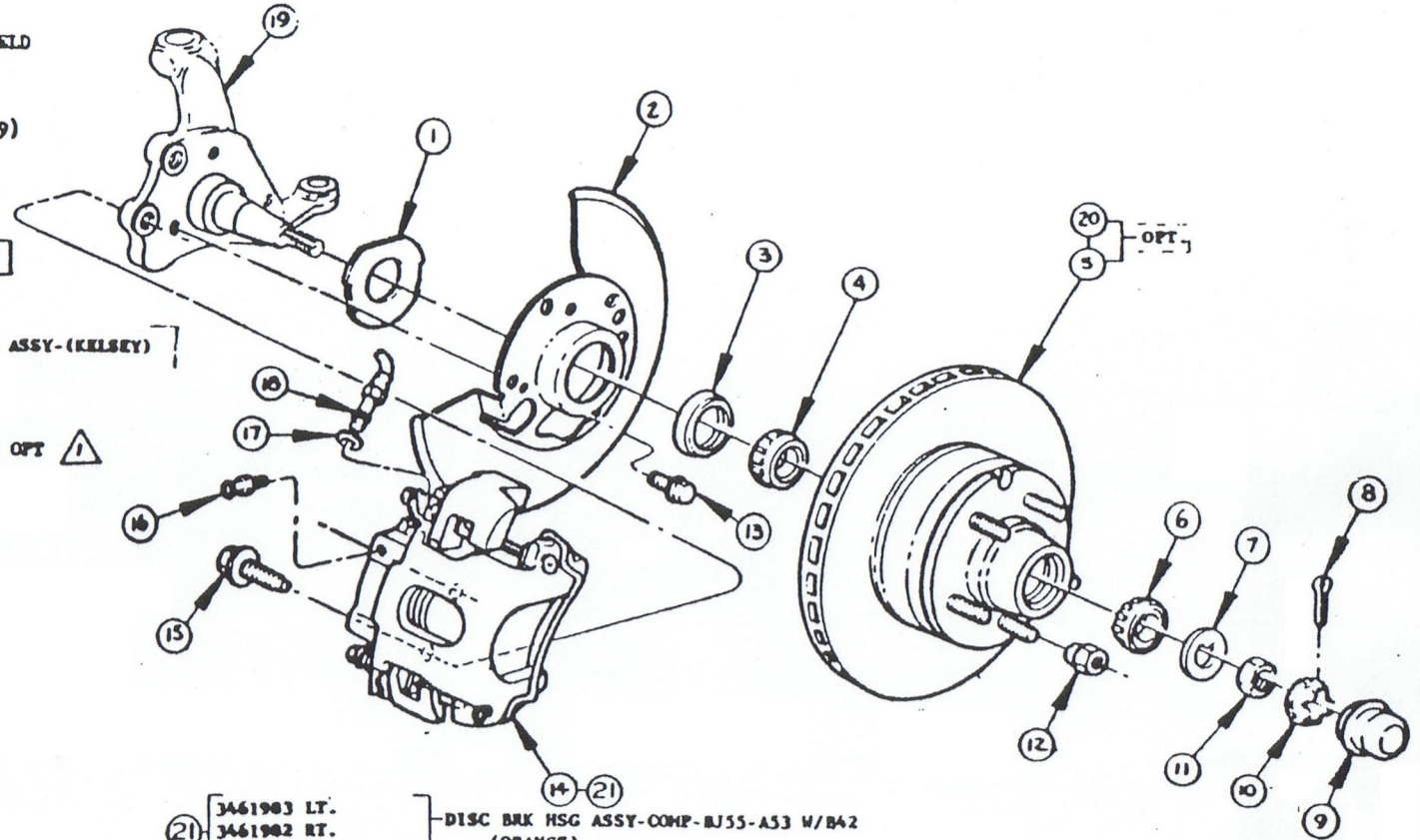


1. 2944704 SEAL (2)
2. 2944711 LT. / 2944710 RT. — (N.D. SEE 2944709)-SPLASH SHIELD
3. 2768010 / 2768011 / 2768012 / 2768013 — (OPT) SEAL ASSY (2)-(CHART 2768009)
4. 1615340 (TIMKEN) (N.D. SEE 1615339) / 1619687 (BOWER) (N.D. SEE 1619686) / 1671469 (TYSON) (N.D. SEE 1671468) — INNER BEARING CONE (2) OPT △1
5. 2944697 LT / 2944696 RT (N.D. SEE 2944697) — FRT WHL HUB & BRK DISC ASSY-(KELSEY)
6. 1615337 (TIMKEN) (N.D. SEE 1615336) / 1619690 (BOWER) (N.D. SEE 1619689) / 1671466 (TYSON) (N.D. SEE 1671465) — OUTER BEARING CONE (2) OPT △1
7. 600194 WASHER (2)
8. 120123 COTTER PIN (2) ◇
9. 1613416 GREASE CAP (2)
10. 1673324 NUT LOCK (2)
11. 1732300 NUT (2) △3
12. 2409827 LT / 2409826 RT / 2823849 LT (CHROME) / 2823848 RT (CHROME) — SPL EQ ONLY — (5) △2
13. 6024015 SCREW (6) (N.D. SEE 6022200) ◇B
14. 2944707 LT / 2944706 RT (N.D. SEE 2944707) — DISC BRK HSG ASSY-COMP
15. 6028323 SCREW (4) ◇D
16. 2781019 BLEEDER SC (2) — (PART OF DISC BRK HSG ASSY) ◇A
17. 6026950 GASKET (2)
18. 2925163 BRK HOSE ASSY (2) △4 ◇C (N.D. SEE 2200990)
19. LT FRT STRG KNUCKLE (REF) (SEE 33A-2.10)
21. 3461983 LT. / 3461982 RT. (N.D. SEE 3461983) — DISC BRK HSG ASSY-COMP-BJ55-A53 W/B42 (ORANGE)
20. 3461819 LT / 3461818 RT (N.D. SEE 3461819) — FRT WHL HUB & BRK DISC ASSY (MOTOR WHEEL)

△5 ALL LUBRICANTS AND FOREIGN MATTER MUST BE KEPT OFF WHEEL ATTACHMENT STUDS & NUTS DURING ASSEMBLY PROCEDURES

△4 RELEASED IN U.P.G. 35F

△3 SEE P.S.1219 FOR ADJUSTMENT REF.PF SAFETY

△2 TIGHTENING SPECIFICATIONS-SEE P.S.3784 REF. PF SAFETY

△1 LUBE PER P.S.916 WITH M.S.3701 REF PF SAFETY

| | | | | |
|---|---|---|---|---|
| D | 87 FT. LB. | 75 | 100 | — |
| C | 25 FT. LB. | 15 | 35 | — |
| B | 220 IN. LB. | 160 | — | — |
| A | 125 IN.LB. | 80 | 170 | — |
| ◇ | TARGET TORQUE | MIN. | MAX. | MIN. AUDIT |

REF. P.S.809 & 809A

PF SAFETY

CHASSIS

| | | | |
|---|---|---|---|
| 00008-500-5 | E | 3461982-3 ADDED | 1-9-[illegible] |
| 90724-902 | D | C/O 1 REPOSITIONED | [illegible] |
| [illegible] | C | NOTE △ ADDED | [illegible] |

MODELS: F/BJRW-SPL. EQUIPMENT & BJ55-A53 W/B42

DRAWN: [illegible] CHECKED: R. [illegible] DES ENG: [illegible] APR ENG: [illegible]

LAB APR: D. W. [illegible]

DATE: 2-6-69

MANUAL NO.